

**AMENDMENTS TO THE CLAIMS:**

The following listing of claims will replace all prior versions and listings of claims in the application. Please cancel claims 29-38 without prejudice or disclaimer, and add new claims 41-49, as follows:

1. (Original) A box comprising:

a body formed from a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon, and

at least one sheet of non-woven material, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material.

2. (Original) A box according to claim 1, wherein the blank is precut and folded to form the body.

3. (Original) A box according to claim 1, wherein the first surface forms an outer surface of the box.

4. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material comprises a first sheet of non-woven material on the first surface, and

wherein the box further comprises a second sheet of non-woven material on the second surface.

5. (Original) A box according to claim 4, wherein the second surface has printing thereon, and the second sheet of non-woven material is at least partially transparent so that the printing on the second surface of the support is visible through the second sheet of non-woven material.

6. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material is secured to the support by bonding.

7. (Original) A box according to claim 1, wherein the bonding is chosen from adhesive bonding and adhesive-varnish bonding.

8. (Original) A box according to claim 1, wherein the support is made of a cardboard material.

9. (Original) A box according to claim 8, wherein the cardboard material has a grammage ranging from about 150 g/m<sup>2</sup> to about 500 g/m<sup>2</sup>.

10. (Original) A box according to claim 9, wherein the cardboard material has a grammage ranging from about 250 g/m<sup>2</sup> to about 400 g/m<sup>2</sup>.

11. (Original) A box according to claim 1, wherein the support is made of a thermoplastic material.
12. (Original) A box according to claim 11, wherein the thermoplastic material is chosen from high-density-polyethylenes, polypropylenes, polyvinyl chlorides, and polyethylene terephthalates.
13. (Original) A box according to claim 11, wherein the support has a thickness ranging from about 150  $\mu\text{m}$  to about 800  $\mu\text{m}$ .
14. (Original) A box according to claim 13, wherein the support has a thickness ranging from about 300  $\mu\text{m}$  to about 600  $\mu\text{m}$ .
15. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material is formed from thermoplastic fibers.
16. (Original) A box according to claim 15, wherein the thermoplastic fibers comprise polyolefin fibers.
17. (Original) A box according to claim 16, wherein the polyolefin fibers are chosen from polypropylene fibers and polyethylene fibers.

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18. (Original) A box according to claim 15, wherein the thermoplastic fibers comprise polyester fibers.

19. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material has a thickness ranging from about 50  $\mu\text{m}$  to about 800  $\mu\text{m}$ .

20. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material has a thickness ranging from about 100  $\mu\text{m}$  to about 400  $\mu\text{m}$ .

21. (Original) A box according to claim 1, wherein the at least one sheet of non-woven material has a thickness ranging from about 100  $\mu\text{m}$  to about 200  $\mu\text{m}$ .

22. (Original) A box according to claim 1, wherein the blank comprises score lines and wherein the blank is folded at the score lines.

23. (Original) A box comprising:

a body formed by folding a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon and forms an outer surface of the box, and

at least one sheet of non-woven material comprising thermoplastic fibers, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least

partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material.

24. (Original) A box according to claim 23, wherein the at least one sheet of non-woven material comprises a first sheet of non-woven material on the first surface, and wherein the box further comprises a second sheet of non-woven material on the second surface.

25. (Original) A box according to claim 24, wherein the second surface has printing thereon, and the second sheet of non-woven material is at least partially transparent so that the printing on the second surface of the support is visible through the second sheet of non-woven material.

26. (Original) A box according to claim 23, wherein the support is made of a cardboard material.

27. (Original) A box according to claim 23, wherein the support is made of a thermoplastic material.

28. (Original) A box according to claim 23, wherein the thermoplastic fibers are chosen from polyolefin fibers or polyester fibers.

Claims 29-38 (Canceled).

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39. (Original) A blank for forming a body of a box, the blank comprising:  
a support having a first surface and a second surface, wherein at least the first surface has printing thereon, and

at least one sheet of non-woven material, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material.

40. (Original) A blank according to claim 39, wherein the blank comprises score lines, the blank being configured to be folded along the score lines to form the body of the box.

41. (New) A box comprising:

a body formed from a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon, and

at least one sheet of non-woven material, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material,

wherein the second surface of the support is substantially free from any adhesive.

42. (New) A box comprising:

a body formed by folding a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon and forms an outer surface of the box, and

at least one sheet of non-woven material comprising thermoplastic fibers, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material,

wherein the second surface of the support is substantially free from any adhesive.

43. (New) A blank for forming a body of a box, the blank comprising:

a support having a first surface and a second surface, wherein at least the first surface has printing thereon, and

at least one sheet of non-woven material, the at least one sheet of non-woven material being arranged on the first surface of the support, and the at least one sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material,

wherein the second surface of the support is substantially free from any adhesive.

44. (New) A box comprising:

a body formed from a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon, and

a first sheet of non-woven material arranged on the first surface of the support and a second sheet of non-woven material arranged on the second surface of the support,

wherein the first sheet of non-woven material is at least partially transparent so that the printing on the first surface of the support is visible through the first sheet of non-woven material.

45. (New) The box of claim 44, wherein the second sheet of non-woven material is adhesively secured to the second surface of the support.

46. (New) A box comprising:

a body formed by folding a blank, wherein the blank comprises

a support having a first surface and a second surface, wherein at least the first surface has printing thereon and forms an outer surface of the box,

a first sheet of non-woven material comprising thermoplastic fibers, the first sheet of non-woven material being arranged on the first surface of the



support, and the first sheet of non-woven material being at least partially transparent so that the printing on the first surface of the support is visible through the at least one sheet of non-woven material, and  
a second sheet of non-woven material arranged on the second surface of the support.

47. (New) The box of claim 46, wherein the second sheet of non-woven material is adhesively secured to the second surface of the support.

48. (New) A blank for forming a body of a box, the blank comprising:  
a support having a first surface and a second surface, wherein at least the first surface has printing thereon; and

a first sheet of non-woven material arranged on the first surface of the support and a second sheet of non-woven material arranged on the second surface of the support,

wherein the first sheet of non-woven material is at least partially transparent so that the printing on the first surface of the support is visible through the first sheet of non-woven material.

49. (New) The box of claim 48, wherein the second sheet of non-woven material is adhesively secured to the second surface of the support.

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